

# **Cascade Aluminum, Inc.**

## **Warranties & Finish Designations**

### **Product Warranties**

#### Limited Product Warranty

CASCADE ALUMINUM, INC., is not responsible for nor has control over the use of their products. The Owner, the Architect, and the installing Contractor shall be responsible for the correct selection and sizing of the proper systems incorporated into the construction and compliance with all the applicable building and safety codes.

CASCADE ALUMINUM, INC., warrants that their products, entrance framing and storefront systems, shall be free from material defects in the manufacturing workmanship and materials for a period of five years from the date of shipment. This warranty is valid only when material provided by CASCADE ALUMINUM, INC., have been installed and maintained in accordance with CASCADE ALUMINUM, INC., installation instructions and recommendations.

This warranty shall be limited to defects appearing within five years from the date of shipment. Should defects become apparent, CASCADE ALUMINUM, INC., shall be notified in writing, within the warranty period, listing any defects in material or workmanship.

Upon determination of failure or defective material or workmanship, CASCADE ALUMINUM, INC., will repair or replace defective material or make repayment of the original price to the holder of the warranty. CASCADE ALUMINUM, INC., reserves the right to determine Warranty action; repair, replacement, or repayment of purchase price. This Warranty does not include labor or material required for related work.

CASCADE ALUMINUM, INC., makes no other warranties or representations, either expressed or implied, concerning product fitness for a particular purpose. CASCADE ALUMINUM, INC., shop drawings indicate our understanding of the job requirements and are submitted for the appropriate approval of the Architect and Contractor.

#### Life Time Aluminum Entrance Door Warranty

CASCADE ALUMINUM, INC., is not responsible for nor has control over the use of their products. The Owner, the Architect, and the Glazing Contractor shall be responsible for the correct selection and sizing of the aluminum entry system incorporated into the construction and in compliance with all the applicable building and safety codes.

CASCADE ALUMINUM, INC., warrants that their Door Corner Construction assembly, both Mechanical Construction or Welded Construction up to 4'0" x 8'0" leaf size, shall be free from material defects in manufacturing workmanship and materials for the life of the opening under normal usage and not subjected to abuse or wind damage.

This Warranty is valid only when materials provided by CASCADE ALUMINUM, INC., have been installed and maintained in accordance with CASCADE ALUMINUM, INC., installation instructions and recommendations. This warranty shall be void if the lead has been subjected to improper installation or mechanical damage indicative of obvious mistreatment or abuse.

Upon determination of failure or defective workmanship or material, CASCADE ALUMINUM, INC., will repair or replace defective material or make repayment of purchase price to the holder of the warranty. CASCADE ALUMINUM, INC., reserves the right to determine Warranty action; replace, replace, or repayment of purchase price. This warranty does not include labor or material required for related work.

CASCADE ALUMINUM, INC., makes no other warranties or representations, either expressed or implied, concerning product fitness for a particular purpose. CASCADE ALUMINUM, INC., shop drawings indicate our understanding of the job requirements and are submitted for the appropriate approval of the Architect and Contractor.

CASCADE ALUMINUM, INC., will fabricate materials to the dimensions shown on the approved shop drawings; however, CASCADE ALUMINUM, INC., will not be responsible for the accuracy of said drawings or the failure of the fabricators to comply with required field conditions. Under no circumstances shall CASCADE ALUMINUM, INC., be held responsible or liable for direct, indirect, special, or consequential damages including, but not limited to loss of profits or use of the structure.

### **Finish Designations**

| <b>Number</b> | <b>Finish</b>            |
|---------------|--------------------------|
| #80           | Mill Finish              |
| #100          | Clear AA M12C22A31       |
| #125          | Dark Bronze AA M12C22A44 |
| #130          | Black AA M12C22A44       |
| #150          | Kynar 70% Resin White    |

Also available in custom painted finishes as per architect's specification.