


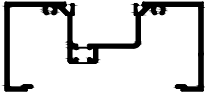
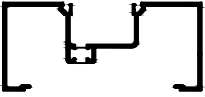
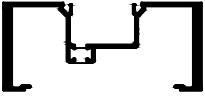



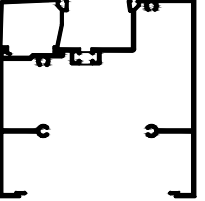




# CASCADE ALUMINUM, INC.

ENTRANCES, EXTRUSIONS & ANODIZING

## SERIES # 450-TCS 2" x 4 1/2" THERMALLY BROKEN

1" INSULATED GLASS SYSTEM FOR INTERIOR AND EXTERIOR GLAZING

### QUARTER SIZE DETAILS

 <p>(DETAIL # 1)</p> <p>HEAVY WALL VERTICAL</p> <p><b>PART# TH452</b></p>	 <p>(DETAIL # 2)</p> <p>VERTICAL OR HEAD</p> <p><b>PART# TEV452</b></p>	 <p>(DETAIL # 3)</p> <p>VERTICAL NO SPLINE <b>PART# TEV452R</b></p> <table border="1"> <tr> <td>CLEAR</td> <td>20' 1"</td> <td>___</td> <td>.00</td> </tr> <tr> <td>BRONZE</td> <td>20' 1"</td> <td>___</td> <td>.00</td> </tr> </table>	CLEAR	20' 1"	___	.00	BRONZE	20' 1"	___	.00	 <p>(DETAIL # 4)</p> <p>INTERMEDIATE VERTICAL</p> <p><b>PART# TIV452</b></p> <table border="1"> <tr> <td>CLEAR</td> <td>24' 1"</td> <td>___</td> <td>.00</td> </tr> <tr> <td>BRONZE</td> <td>24' 1"</td> <td>___</td> <td>.00</td> </tr> </table>	CLEAR	24' 1"	___	.00	BRONZE	24' 1"	___	.00																
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<table border="1"> <tr> <td>CLEAR</td> <td>15' 6"</td> <td>___</td> <td>.00</td> </tr> <tr> <td>BRONZE</td> <td>15' 6"</td> <td>___</td> <td>.00</td> </tr> </table>	CLEAR	15' 6"	___	.00	BRONZE	15' 6"	___	.00	<table border="1"> <tr> <td>CLEAR</td> <td>24' 1"</td> <td>___</td> <td>.00</td> </tr> <tr> <td>BRONZE</td> <td>24' 1"</td> <td>___</td> <td>.00</td> </tr> </table>	CLEAR	24' 1"	___	.00	BRONZE	24' 1"	___	.00	<table border="1"> <tr> <td>CLEAR</td> <td>24' 1"</td> <td>___</td> <td>.00</td> </tr> <tr> <td>BRONZE</td> <td>24' 1"</td> <td>___</td> <td>.00</td> </tr> </table>	CLEAR	24' 1"	___	.00	BRONZE	24' 1"	___	.00	<table border="1"> <tr> <td>CLEAR</td> <td>24' 1"</td> <td>___</td> <td>.00</td> </tr> <tr> <td>BRONZE</td> <td>24' 1"</td> <td>___</td> <td>.00</td> </tr> </table>	CLEAR	24' 1"	___	.00	BRONZE	24' 1"	___	.00
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 <p>(DETAIL # 5)</p> <p>ONE PIECE VERTICAL</p> <p><b>PART# TEV215</b></p> <table border="1"> <tr> <td>CLEAR</td> <td>24' 1"</td> <td>___</td> <td>.00</td> </tr> <tr> <td>BRONZE</td> <td>24' 1"</td> <td>___</td> <td>.00</td> </tr> </table>	CLEAR	24' 1"	___	.00	BRONZE	24' 1"	___	.00	 <p>(DETAIL # 6)</p> <p>INTERMEDIATE HORIZONTAL W / STOP</p> <p><b>PART# TEH450/ST</b></p> <table border="1"> <tr> <td>CLEAR</td> <td>24' 1"</td> <td>___</td> <td>.00</td> </tr> <tr> <td>BRONZE</td> <td>24' 1"</td> <td>___</td> <td>.00</td> </tr> </table>	CLEAR	24' 1"	___	.00	BRONZE	24' 1"	___	.00	 <p>(DETAIL # 7)</p> <p>SILL HORIZONTAL WITH STOP</p> <p><b>PART# TEH200/ST</b></p> <table border="1"> <tr> <td>CLEAR</td> <td>24' 1"</td> <td>___</td> <td>.00</td> </tr> <tr> <td>BRONZE</td> <td>24' 1"</td> <td>___</td> <td>.00</td> </tr> </table>	CLEAR	24' 1"	___	.00	BRONZE	24' 1"	___	.00	 <p>(DETAIL # 8)</p> <p>4 1/2" x 4 1/2" SILL OR INTERMEDIATE HORIZONTAL W / TEIF200</p> <p><b>PART# TIB200/ST</b></p> <table border="1"> <tr> <td>CLEAR</td> <td>24' 1"</td> <td>___</td> <td>.00</td> </tr> <tr> <td>BRONZE</td> <td>24' 1"</td> <td>___</td> <td>.00</td> </tr> </table>	CLEAR	24' 1"	___	.00	BRONZE	24' 1"	___	.00
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 <p>(DETAIL # 9)</p> <p>GLASS STOP FOR TEH450, TEH200 TIB200, TSI450</p> <p><b>PART# HS450</b></p> <table border="1"> <tr> <td>CLEAR</td> <td>24' 1"</td> <td>___</td> <td>.00</td> </tr> <tr> <td>BRONZE</td> <td>24' 1"</td> <td>___</td> <td>.00</td> </tr> </table>	CLEAR	24' 1"	___	.00	BRONZE	24' 1"	___	.00	 <p>(DETAIL # 10)</p> <p>POCKET FILLER</p> <p><b>PART# TEIF200</b></p> <table border="1"> <tr> <td>CLEAR</td> <td>24' 1"</td> <td>___</td> <td>.00</td> </tr> <tr> <td>BRONZE</td> <td>24' 1"</td> <td>___</td> <td>.00</td> </tr> </table>	CLEAR	24' 1"	___	.00	BRONZE	24' 1"	___	.00	 <p>(DETAIL # 11)</p> <p>FLAT FILLER</p> <p><b>PART# T-FF200</b></p> <table border="1"> <tr> <td>MILL</td> <td>24' 1"</td> <td>___</td> <td>.00</td> </tr> </table>	MILL	24' 1"	___	.00	 <p>(DETAIL # 12)</p> <p>NON-THERMAL FLAT FILLER</p> <p><b>PART# FF200</b></p> <table border="1"> <tr> <td>MILL</td> <td>24' 1"</td> <td>___</td> <td>.00</td> </tr> <tr> <td>CLEAR</td> <td>24' 1"</td> <td>___</td> <td>.00</td> </tr> <tr> <td>BRONZE</td> <td>24' 1"</td> <td>___</td> <td>.00</td> </tr> </table>	MILL	24' 1"	___	.00	CLEAR	24' 1"	___	.00	BRONZE	24' 1"	___	.00
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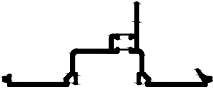




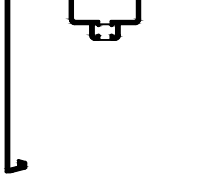
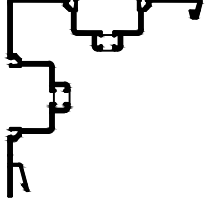
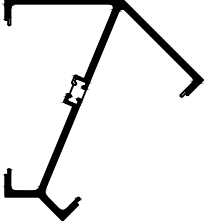
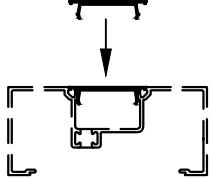
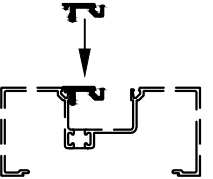
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ENTRANCES, EXTRUSIONS & ANODIZING

## SERIES # 450-TCS 2" x 4 1/2" THERMALLY BROKEN

1" INSULATED GLASS SYSTEM FOR INTERIOR AND EXTERIOR GLAZING

### QUARTER SIZE DETAILS

 <p>(DETAIL # 13)</p> <p>TWO PIECE COMPENSATION CHANNEL INCLUDES GASKET</p> <p><b>PART# TCC450/ST</b></p>	 <p>(DETAIL # 14)</p> <p>HEAD CAN OR COMPENSATION CHANNEL</p> <p><b>PART# THC450</b></p>	 <p>(DETAIL # 15)</p> <p>HEAD CAN INSERT</p> <p><b>PART# THI450</b></p>	 <p>(DETAIL # 16)</p> <p>SILL CAN</p> <p><b>PART# TSC450</b></p>
<p>CLEAR 24' 1" _____.00</p> <p>BRONZE 24' 1" _____.00</p>	<p>CLEAR 24' 1" _____.00</p> <p>BRONZE 24' 1" _____.00</p>	<p>CLEAR 24' 1" _____.00</p> <p>BRONZE 24' 1" _____.00</p>	<p>CLEAR 24' 1" _____.00</p> <p>BRONZE 24' 1" _____.00</p>
 <p>(DETAIL # 17)</p> <p>SILL INSERT WITH STOP</p> <p><b>PART# TSI450/ST</b></p>	 <p>(DETAIL # 18)</p> <p>ENCAPSULATED SILL FLASHING</p> <p><b>PART# TSF200</b></p>	 <p>(DETAIL # 19)</p> <p>CORNER POST BEAUTY CAP</p> <p><b>PART# CP450</b></p>	 <p>(DETAIL # 20)</p> <p>SINGLE POCKET CORNER POST</p> <p><b>PART# TCP451</b></p>
<p>CLEAR 24' 1" _____.00</p> <p>BRONZE 24' 1" _____.00</p>	<p>CLEAR 24' 1" _____.00</p> <p>BRONZE 24' 1" _____.00</p>	<p>CLEAR 24' 1" _____.00</p> <p>BRONZE 24' 1" _____.00</p>	<p>CLEAR 24' 1" _____.00</p> <p>BRONZE 24' 1" _____.00</p>
 <p>(DETAIL # 21)</p> <p>DOUBLE POCKET CORNER POST</p> <p><b>PART# TCP452</b></p>	 <p>(DETAIL # 22)</p> <p>135° POST</p> <p><b>PART# 135 POST</b></p>	 <p>(DETAIL # 23)</p> <p>REGLET FILLER</p> <p><b>PART# RF100</b></p>	 <p>(DETAIL # 24)</p> <p>ADAPTOR TO CONVERT TO 1/4" GLAZING</p> <p><b>PART# AD1</b></p>
<p>CLEAR 24' 1" _____.00</p> <p>BRONZE 24' 1" _____.00</p>	<p>CLEAR 24' 1" _____.00</p> <p>BRONZE 24' 1" _____.00</p>	<p>CLEAR 24' 1" _____.00</p> <p>BRONZE 24' 1" _____.00</p>	<p>CLEAR 24' 1" _____.00</p> <p>BRONZE 24' 1" _____.00</p>

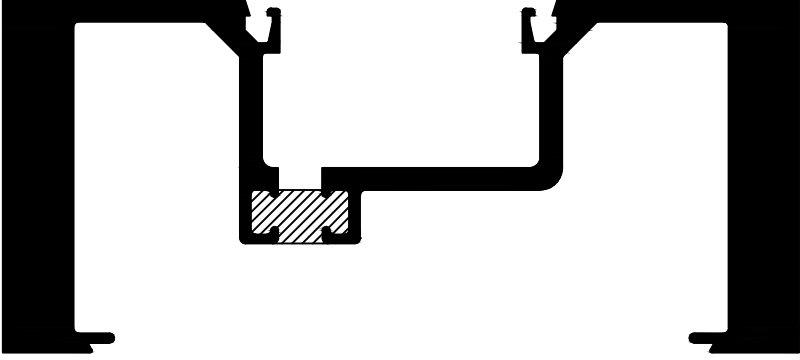

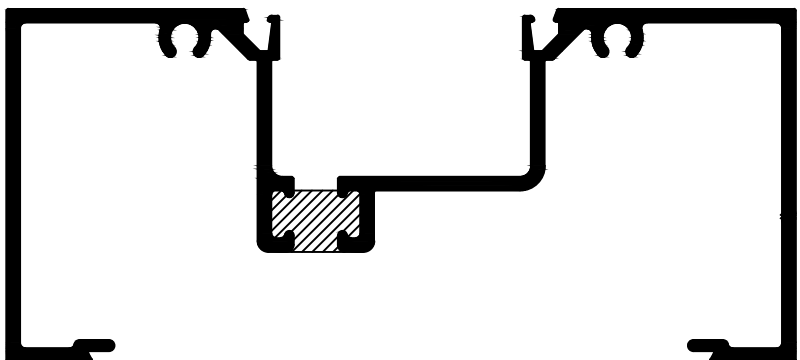
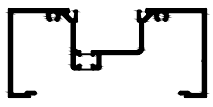
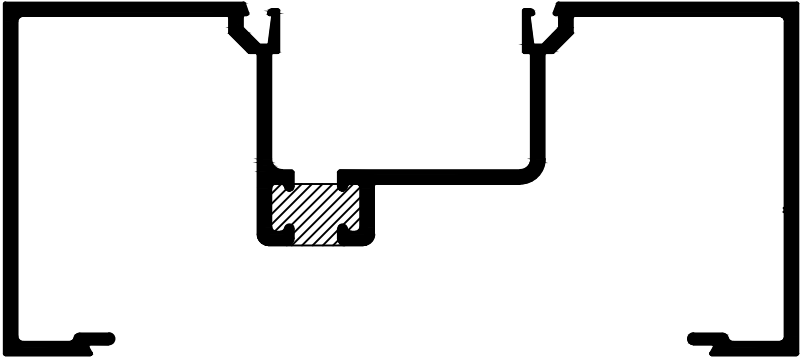
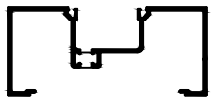
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1" INSULATED GLASS SYSTEM FOR INTERIOR AND EXTERIOR GLAZING

FULL SIZE DETAILS	DETAIL NUMBER	QUARTER SIZE DETAILS
	1	 (DETAIL # 1) HEAVY WALL VERTICAL <b>PART# TH452</b> AVAILABLE IN 15'-6" LENGTH
	2	 (DETAIL # 2) VERTICAL OR HEAD <b>PART# TEV452</b> AVAILABLE IN 24' 1" LENGTH
	3	 (DETAIL # 3) VERTICAL NO SPLINE <b>PART# TEV452R</b> AVAILABLE IN 24' 1" & 20'-1" LENGTHS

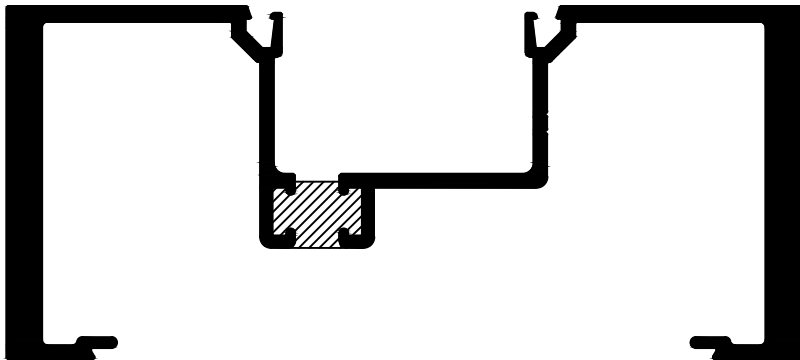
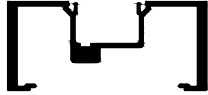
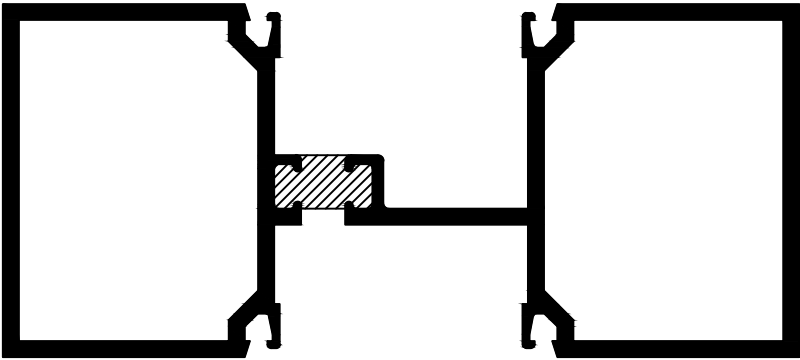
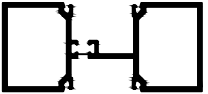
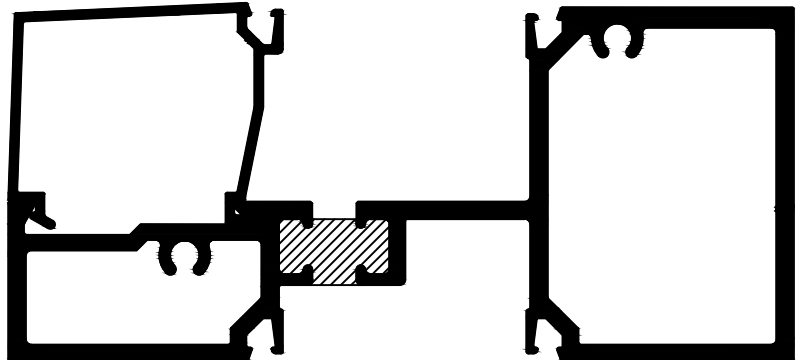

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	4	 <p>(DETAIL # 1)</p> <p>INTERMEDIATE VERTICAL</p> <p><b>PART# TIV452</b></p> <hr/> <p>AVAILABLE IN 24' 1"LENGTH</p>
	5	 <p>(DETAIL # 5)</p> <p>ONE PIECE VERTICAL</p> <p><b>PART# TEV215</b></p> <hr/> <p>AVAILABLE IN 24' 1"LENGTH</p>
	6	 <p>(DETAIL # 6)</p> <p>INTERMEDIATE HORIZONTAL W/STOP</p> <p><b>PART# TEH450/ST</b></p> <hr/> <p>AVAILABLE IN 24' 1"LENGTH</p>

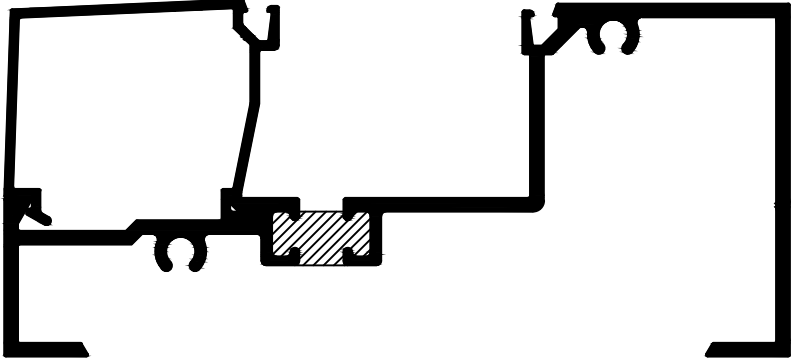
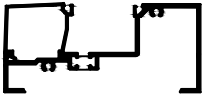
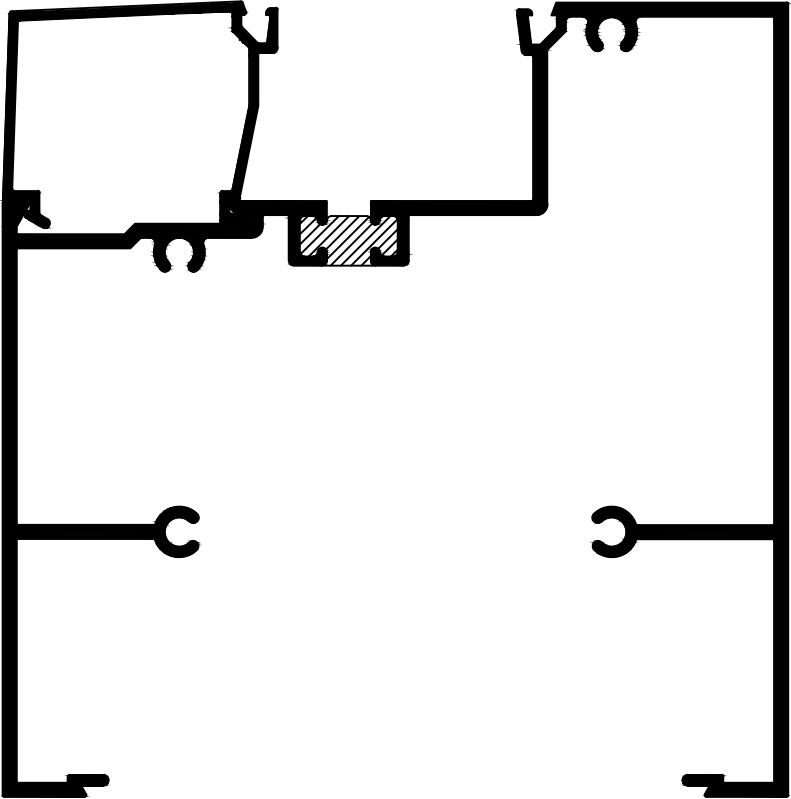
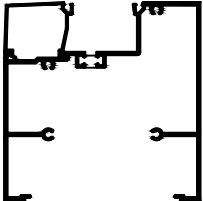
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1" INSULATED GLASS SYSTEM FOR INTERIOR AND EXTERIOR GLAZING

FULL SIZE DETAILS	DETAIL NUMBER	QUARTER SIZE DETAILS
	7	 <p>(DETAIL # 7)</p> <p>SILL HORIZONTAL WITH STOP</p> <p><b>PART# TEH200/ST</b></p> <p>AVAILABLE IN 24' 1" LENGTH</p>
	8	 <p>(DETAIL # 8)</p> <p>4 1/2" x 4 1/2" SILL OR INTERMEDIATE HORIZONTAL WITH TEIF200</p> <p><b>PART# TIB200/ST</b></p> <p>AVAILABLE IN 24' 1" LENGTH</p>

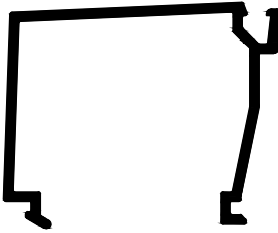

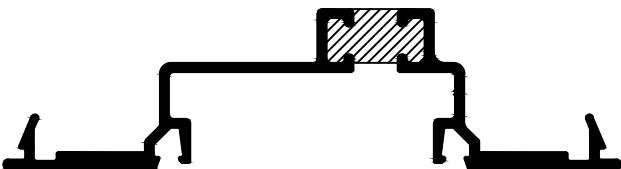
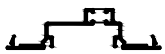
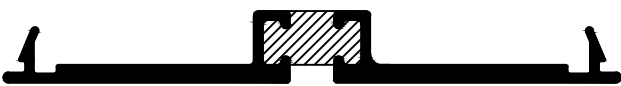

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	<b>9</b>	 ( <b>DETAIL # 9</b> )  GLASS STOP FOR TEH450, TEH200, TIB200, TSI450  <b>PART# HS450</b>  AVAILABLE IN 24' 1" LENGTH
	<b>10</b>	 ( <b>DETAIL # 10</b> )  POCKET FILLER  <b>PART# TEIF200</b>  AVAILABLE IN 24' 1" LENGTH
	<b>11</b>	 ( <b>DETAIL # 11</b> )  FLAT FILLER  <b>PART# T-FF200</b>  AVAILABLE IN 24' 1" LENGTH



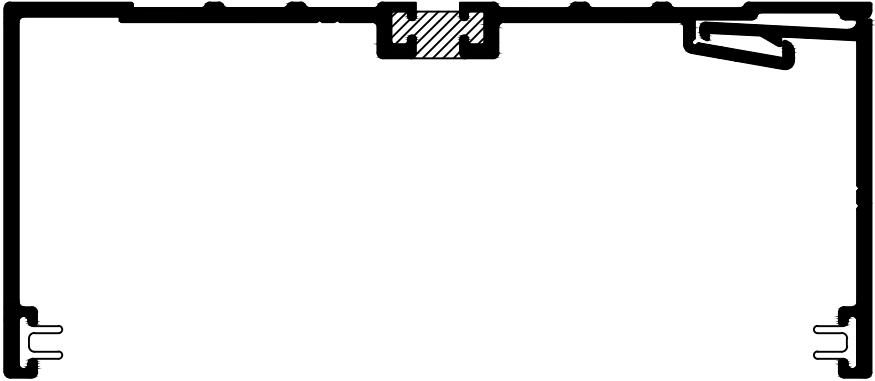

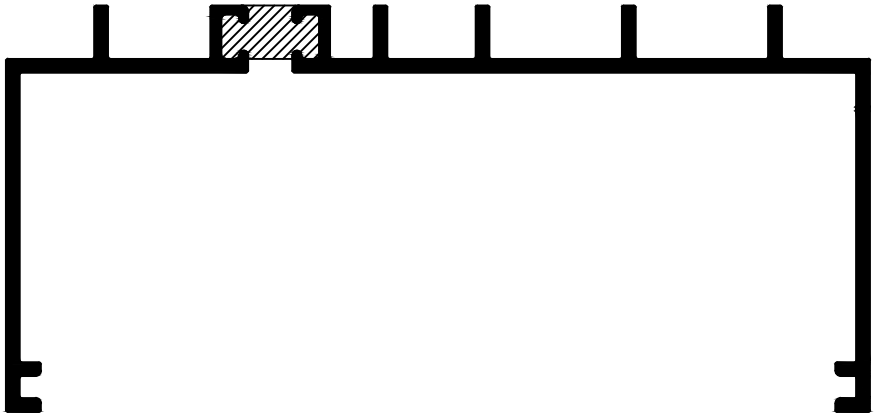

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	12	 (DETAIL # 12) NON-THERMAL FLAT FILLER <b>PART# FF200</b>  AVAILABLE IN 24' 1" LENGTH
	13	 (DETAIL # 13) TWO PIECE COMPENSATION CHANNEL INCLUDES GASKET <b>PART#            TCC450/ST</b>  AVAILABLE IN 24' 1" LENGTH
	14	 (DETAIL # 14) HEAD CAN OR COMPENSATION CHANNEL <b>PART# THC450</b>  AVAILABLE IN 24' 1" LENGTH

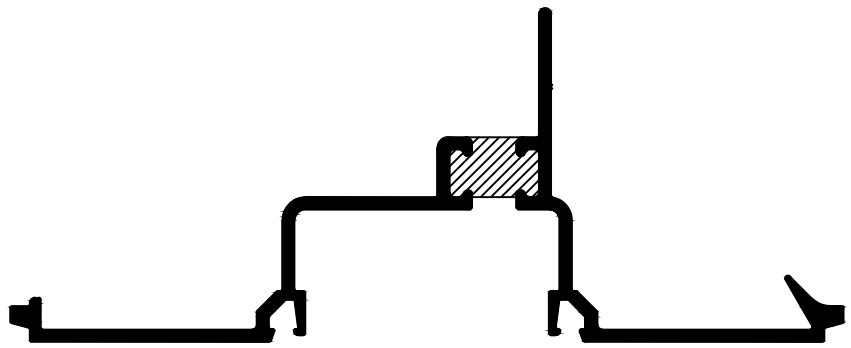
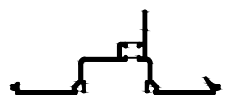
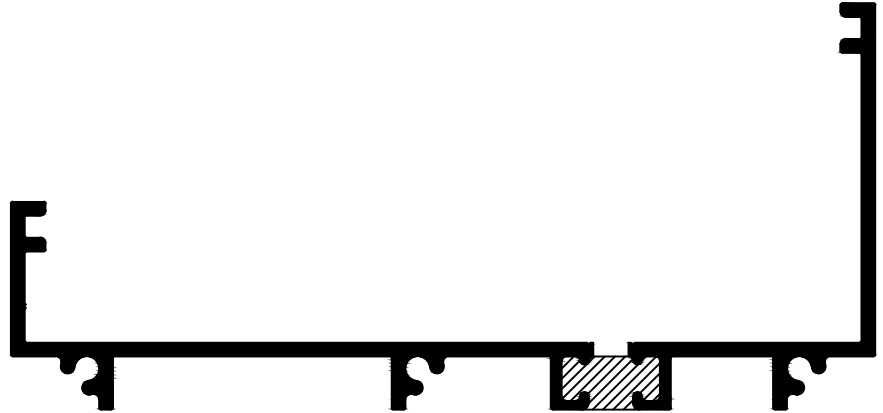

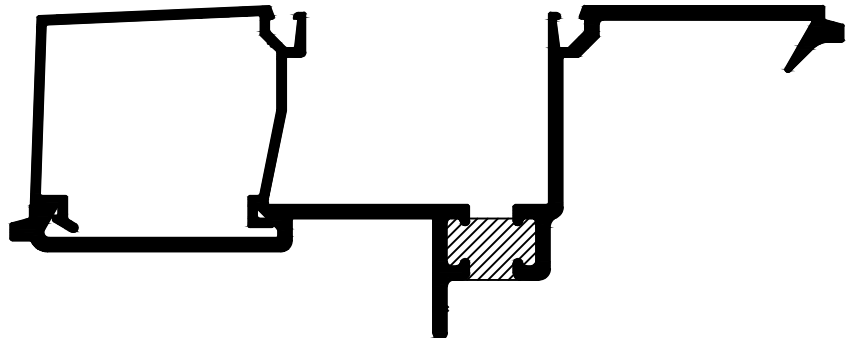
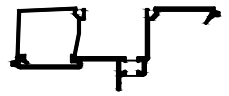
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ENTRANCES, EXTRUSIONS & ANODIZING

## SERIES # 450-TCS 2" x 4 1/2" THERMALLY BROKEN

1" INSULATED GLASS SYSTEM FOR INTERIOR AND EXTERIOR GLAZING

FULL SIZE DETAILS	DETAIL NUMBER	QUARTER SIZE DETAILS
	15	 (DETAIL # 15) HEAD CAN INSERT <b>PART# THI450</b> AVAILABLE IN 24' 1" LENGTH
	16	 (DETAIL # 16) SILL CAN <b>PART# TSC450</b> AVAILABLE IN 24' 1" LENGTH
	17	 (DETAIL # 17) SILL INSERT WITH STOP <b>PART# TSI450/ST</b> AVAILABLE IN 24' 1" LENGTH

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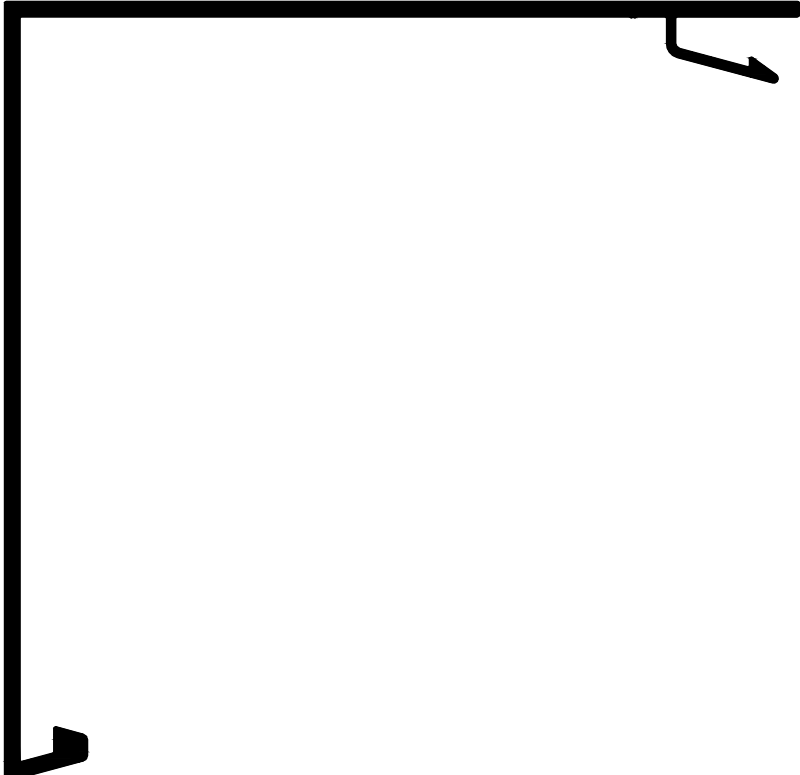
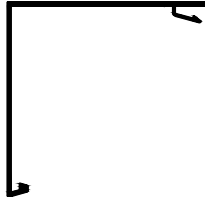


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FULL SIZE DETAILS	DETAIL NUMBER	QUARTER SIZE DETAILS
	<p><b>18</b></p>	 <p>(DETAIL # 18)</p> <p>ENCAPSULATED SILL FLASHING</p> <p><b>PART# TSF200</b></p> <p>AVAILABLE IN 24' 1"LENGTH</p>
	<p><b>19</b></p>	 <p>(DETAIL # 19)</p> <p>CORNER POST BEAUTY CAP</p> <p><b>PART# CP450</b></p> <p>AVAILABLE IN 24' 1"LENGTH</p>

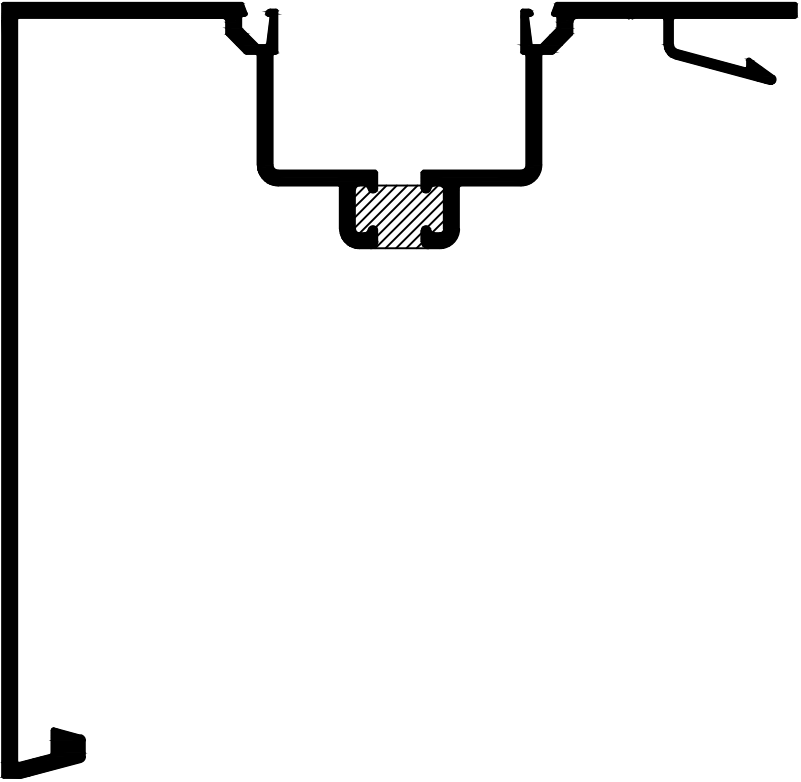
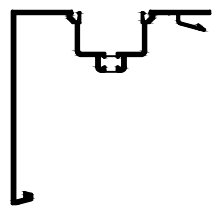
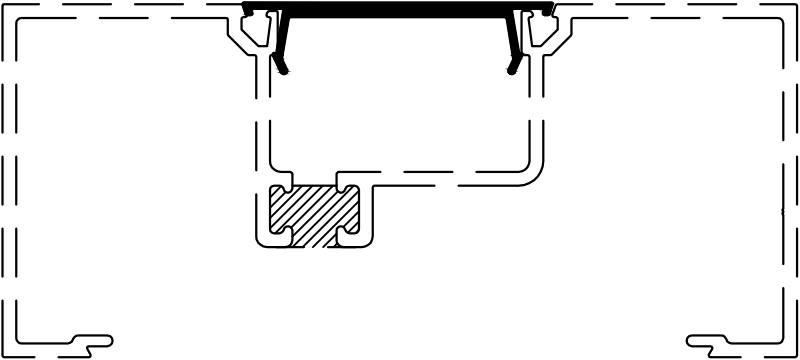

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FULL SIZE DETAILS	DETAIL NUMBER	QUARTER SIZE DETAILS
	<p><b>20</b></p>	 <p>(DETAIL # 20 )</p> <p>SINGLE POCKET CORNER POST</p> <p><b>PART# TCP451</b></p> <p>AVAILABLE IN 24' 1" LENGTH</p>
	<p><b>23</b></p>	 <p>(DETAIL # 23 )</p> <p>REGLET FILLER</p> <p><b>PART# RF100</b></p> <p>AVAILABLE IN 24' 1" LENGTH</p>

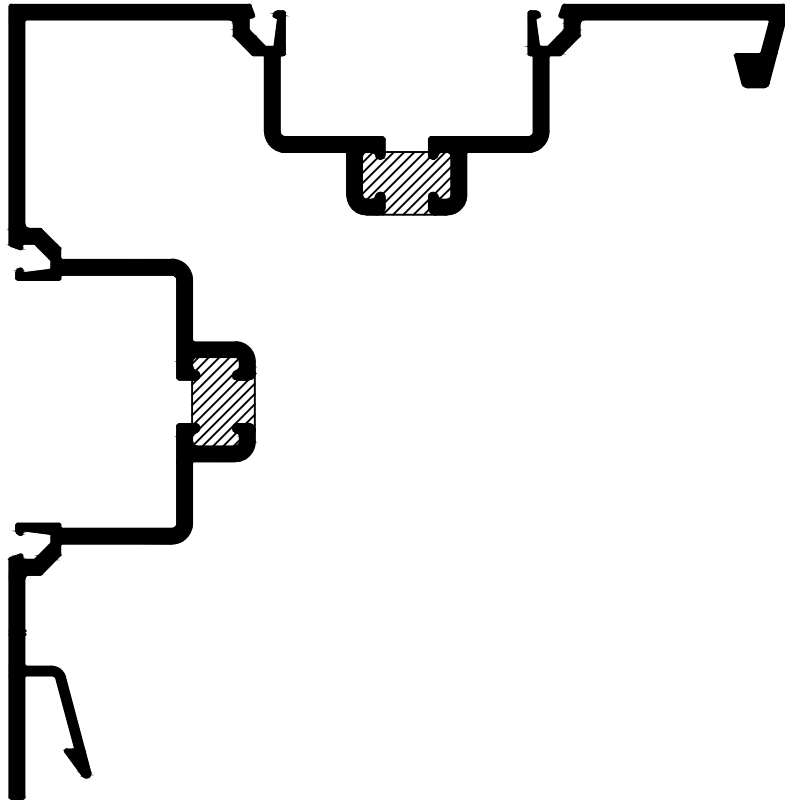
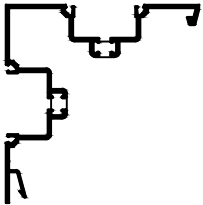
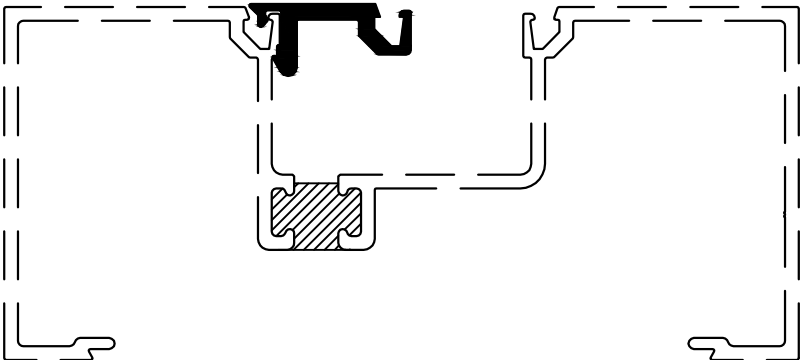

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FULL SIZE DETAILS	DETAIL NUMBER	QUARTER SIZE DETAILS
	<p><b>21</b></p>	 <p>( <b>DETAIL # 21</b> )</p> <p>DOUBLE POCKET CORNER POST</p> <p><b>PART# TCP452</b></p> <p>AVAILABLE IN 24' 1" LENGTH</p>
	<p><b>24</b></p>	 <p>( <b>DETAIL # 24</b> )</p> <p>ADAPTOR TO CONVERT TO 1/4" GLAZING</p> <p><b>PART# AD1</b></p> <p>AVAILABLE IN 24' 1" LENGTH</p>

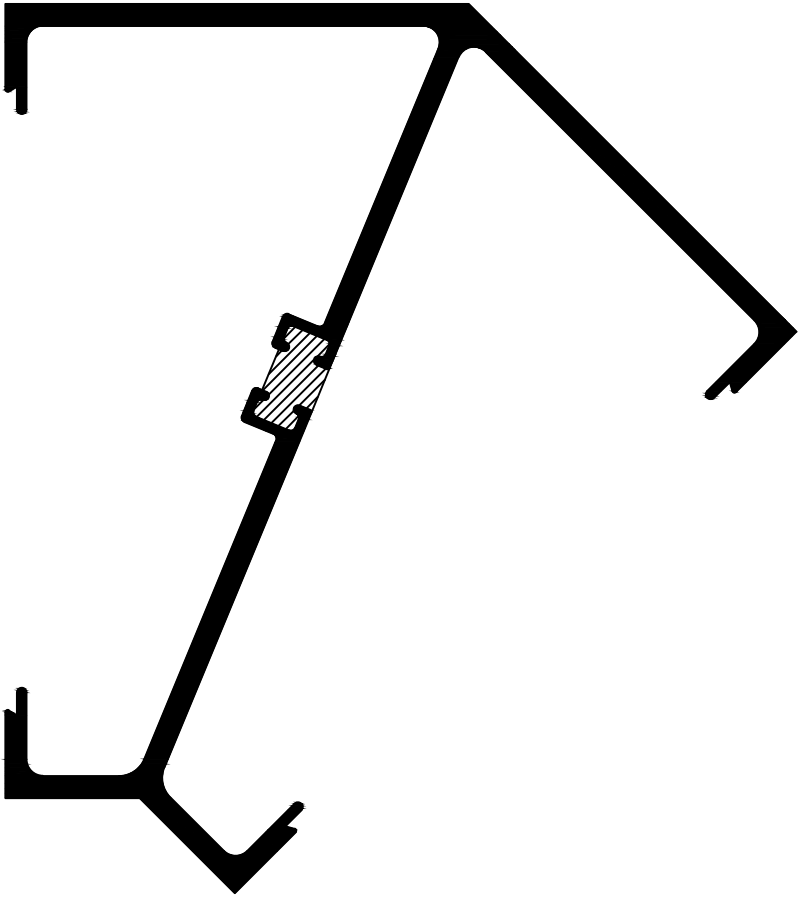
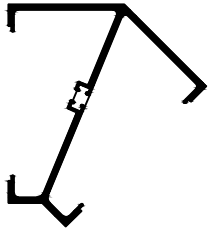
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FULL SIZE DETAILS	DETAIL NUMBER	QUARTER SIZE DETAILS
	<b>22</b>	 <p>(DETAIL # 22) 135° POST</p> <p><b>PART# T135 POST</b></p> <p>AVAILABLE IN 24' 1" LENGTH</p>

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