


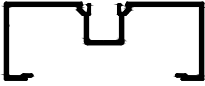










# CASCADE ALUMINUM, INC.

ENTRANCES, EXTRUSIONS & ANODIZING

## SERIES # 150 1 3/4" x 4 1/2" CENTER GLAZE

1" INSULATED GLASS SYSTEM FOR INTERIOR AND EXTERIOR GLAZING

### QUARTER SIZE DETAILS

 <p>(DETAIL # 1) VERTICAL OR HEAD</p> <p><b>PART# V152</b></p>	 <p>(DETAIL # 2) VERTICAL NO SPLINE</p> <p><b>PART# V157</b></p>	 <p>(DETAIL # 3) VERTICAL NO SPLINE</p> <p><b>PART# V157</b></p>	 <p>(DETAIL # 4) POCKET FILLER</p> <p><b>PART# F100</b></p>
<p>CLEAR 24'-1" _____.00 BRONZE 24'-1" _____.00</p>	<p>CLEAR 24'-1" _____.00 BRONZE 24'-1" _____.00</p>	<p>CLEAR 21'-7" _____.00 BRONZE 21'-7" _____.00</p>	<p>CLEAR 24'-1" _____.00 BRONZE 24'-1" _____.00</p>
 <p>(DETAIL # 5) SILL OR INTERMEDIATE HORIZONTAL WHEN USED WITH F100</p> <p><b>PART# H153/ST</b></p>	 <p>(DETAIL # 6) TWO PIECE COMPENSATION CHANNEL INCLUDES GASKET</p> <p><b>PART# CC450/ST</b></p>	 <p>(DETAIL # 7) 2"x4 1/2" COMPENSATION CHANNEL OR HEAD CAN</p> <p><b>PART# IHC450</b></p>	 <p>(DETAIL # 8) HEAD CAN INSERT</p> <p><b>PART# HI221</b></p>
<p>CLEAR 24'-1" _____.00 BRONZE 24'-1" _____.00</p>	<p>CLEAR 24'-1" _____.00 BRONZE 24'-1" _____.00</p>	<p>CLEAR 24'-1" _____.00 BRONZE 24'-1" _____.00</p>	<p>CLEAR 24'-1" _____.00 BRONZE 24'-1" _____.00</p>
 <p>(DETAIL # 9) SILL CAN</p> <p><b>PART# S222</b></p>	 <p>(DETAIL # 10) SILL CAN INSERT WITH STOP</p> <p><b>PART# SI223/ST</b></p>	 <p>(DETAIL # 11) GLASS STOP FOR H153, S1223</p> <p><b>PART# HS153</b></p>	 <p>(DETAIL # 12) FLAT FILLER</p> <p><b>PART# FF200</b></p>
<p>CLEAR 24'-1" _____.00 BRONZE 24'-1" _____.00</p>	<p>CLEAR 24'-1" _____.00 BRONZE 24'-1" _____.00</p>	<p>CLEAR 24'-1" _____.00 BRONZE 24'-1" _____.00</p>	<p>MILL 24'-1" _____.00 CLEAR 24'-1" _____.00 BRONZE 24'-1" _____.00</p>

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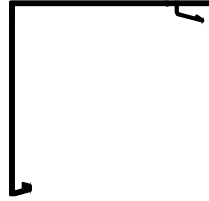
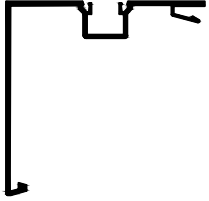
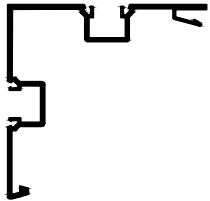
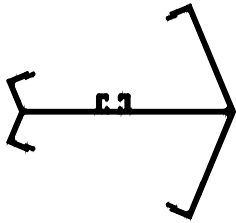





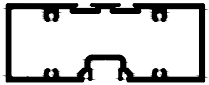
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## SERIES # 150 1 3/4" x 4 1/2" CENTER GLAZE

1" INSULATED GLASS SYSTEM FOR INTERIOR AND EXTERIOR GLAZING

### QUARTER SIZE DETAILS

 <p>( <b>DETAIL # 13</b> )</p> <p>ENCAPSULATED SILL FLASHING</p> <p><b>PART# SF200</b></p>	 <p>( <b>DETAIL # 14</b> )</p> <p>POST WRAP OR SPECIAL CORNERS</p> <p><b>PART# PW450</b></p>	 <p>( <b>DETAIL # 15</b> )</p> <p>CORNER POST BEAUTY CAP</p> <p><b>PART# CP450</b></p>	 <p>( <b>DETAIL # 16</b> )</p> <p>SINGLE POCKET CORNER POST</p> <p><b>PART# CP151</b></p>
<p>CLEAR 21'-7" _____.00</p> <p>BRONZE 21'-7" _____.00</p>	<p>CLEAR 24'-1" _____.00</p> <p>BRONZE 24'-1" _____.00</p>	<p>CLEAR 24'-1" _____.00</p> <p>BRONZE 24'-1" _____.00</p>	<p>CLEAR 24'-1" _____.00</p> <p>BRONZE 24'-1" _____.00</p>
 <p>( <b>DETAIL # 17</b> )</p> <p>DOUBLE POCKET CORNER POST</p> <p><b>PART# CP152</b></p>	 <p>( <b>DETAIL # 18</b> )</p> <p>135° POST</p> <p><b>PART# 135° POST</b></p>	 <p>( <b>DETAIL # 19</b> )</p> <p>CENTER HUNG DOOR JAMB</p> <p><b>PART# J151</b></p>	 <p>( <b>DETAIL # 20</b> )</p> <p>CENTER HUNG DOOR HEADER</p> <p><b>PART# H150 / P400</b></p>
<p>CLEAR 24'-1" _____.00</p> <p>BRONZE 24'-1" _____.00</p>	<p>CLEAR 24'-1" _____.00</p> <p>BRONZE 24'-1" _____.00</p>	<p>CLEAR 24'-1" _____.00</p> <p>BRONZE 24'-1" _____.00</p>	<p>CLEAR 24'-3" _____.00</p> <p>BRONZE 24'-3" _____.00</p>
 <p>( <b>DETAIL # 21</b> )</p> <p>TRANSOM SASH INCLUDES CLIP</p> <p><b>PART# S15</b></p>	 <p>( <b>DETAIL # 22</b> )</p> <p>DOOR STOP</p> <p><b>PART# S45</b></p>	 <p>( <b>DETAIL # 23</b> )</p> <p>REGLET FILLER</p> <p><b>PART# P100</b></p>	 <p>( <b>DETAIL # 24</b> )</p> <p>TUBULAR DOOR HEADER</p> <p><b>PART# DH150</b></p>
<p>CLEAR 24'-1" _____.00</p> <p>BRONZE 24'-1" _____.00</p>	<p>CLEAR 21'-2" _____.00</p> <p>BRONZE 21'-2" _____.00</p>	<p>CLEAR 24'-1" _____.00</p> <p>BRONZE 24'-1" _____.00</p>	<p>CLEAR 24'-3" _____.00</p> <p>BRONZE 24'-3" _____.00</p>

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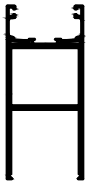
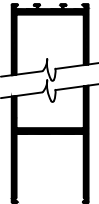



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### QUARTER SIZE DETAILS

 <p>( <b>DETAIL # 25</b> ) 3 11/16" BULKHEAD WITH STOP <b>PART# BR802</b></p>	 <p>( <b>DETAIL # 26</b> ) 6" BULKHEAD WITH STOP <b>PART# WSTR</b></p>	 <p>( <b>DETAIL # 27</b> ) 10" BULKHEAD WITH STOP <b>PART# 9 1/2"BR</b></p>	 <p>( <b>DETAIL # 28</b> ) S.G. GLASS STOP FOR ALL BULKHEADS <b>PART# SG-STOP</b></p>
<p>CLEAR 21'-6" _____.00</p>	<p>CLEAR 19'-8" _____.00</p>	<p>CLEAR 21'-6" _____.00</p>	<p>CLEAR 18'-2" _____.00</p>
<p>BRONZE 21'-6" _____.00</p>	<p>BRONZE 19'-8" _____.00</p>	<p>BRONZE 21'-6" _____.00</p>	<p>BRONZE 18'-2" _____.00</p>
 <p>( <b>DETAIL # 29</b> ) HORIZONTAL CLIP JOINT <b>PART# HC100</b></p>			
<p>CLEAR 1 1/4" _____.00</p>			
<p>BRONZE 1 1/4" _____.00</p>			

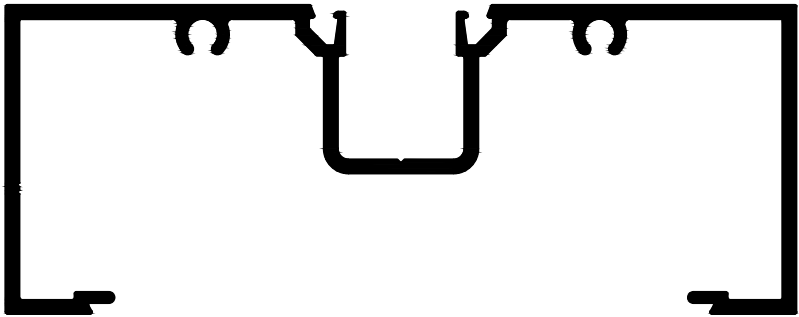

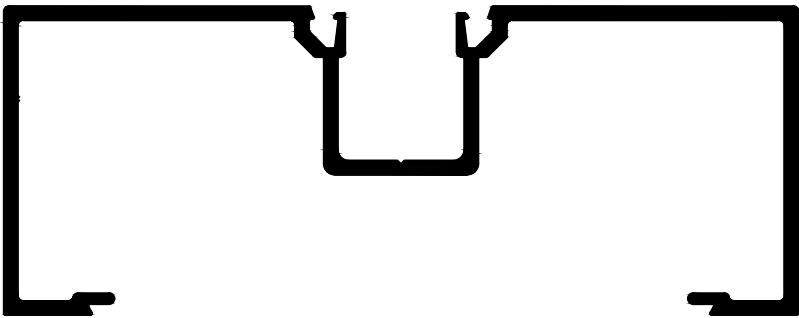

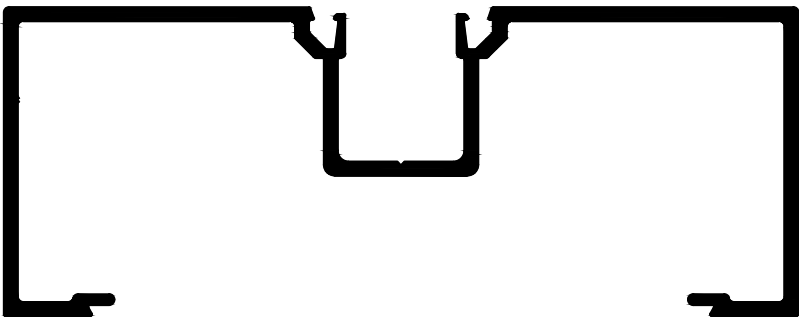

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FULL SIZE DETAILS	DETAIL NUMBER	QUARTER SIZE DETAILS
	1	 (DETAIL # 1) VERTICAL OR HEAD <b>PART# V152</b> <hr/> AVAILABLE IN 24'-1" LENGTH
	2	 (DETAIL # 2) VERTICAL NO SPLINE <b>PART# V157</b> <hr/> AVAILABLE IN 24'-1" LENGTH
	3	 (DETAIL # 3) VERTICAL NO SPLINE <b>PART# V157</b> <hr/> AVAILABLE IN 21'-7" LENGTHS



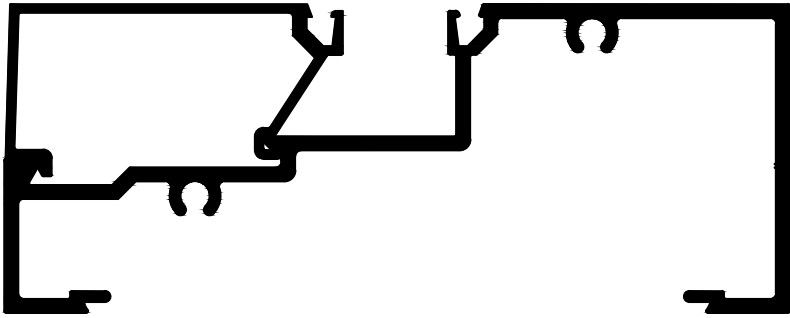

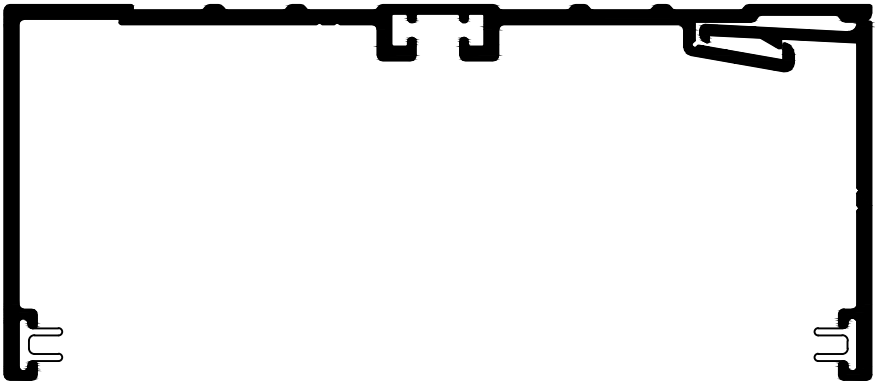

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FULL SIZE DETAILS	DETAIL NUMBER	QUARTER SIZE DETAILS
	4	 <p>(DETAIL # 4)</p> <p>POCKET FILLER</p> <p><b>PART# F100</b></p> <p>AVAILABLE IN 24'-1" LENGTH</p>
	5	 <p>(DETAIL # 5)</p> <p>SILL OR INTERMEDIATE HORIZONTAL WHEN USED WITH F100</p> <p><b>PART# H153/ST</b></p> <p>AVAILABLE IN 24'-1" LENGTH</p>
	6	 <p>(DETAIL # 6)</p> <p>TWO PIECE COMPENSATION CHANNEL INCLUDES GASKET</p> <p><b>PART# CC450/ST</b></p> <p>AVAILABLE IN 24'-1" LENGTH</p>



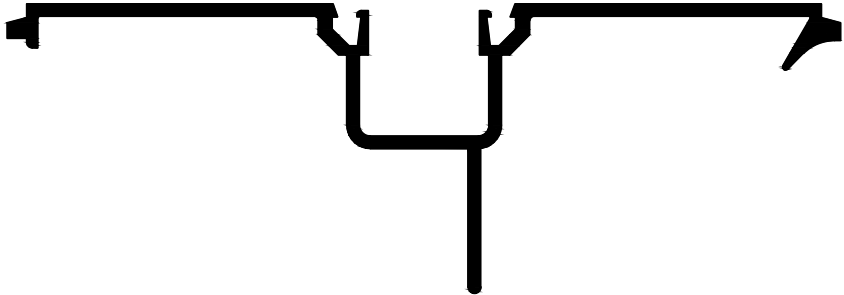



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FULL SIZE DETAILS	DETAIL NUMBER	QUARTER SIZE DETAILS
	7	 <p>(DETAIL # 7) 2" x 4 1/2" COMPENSATION CHANNEL OR HEAD CAN <b>PART# IHC450</b></p> <p>AVAILABLE IN 24'-1" LENGTH</p>
	8	 <p>(DETAIL # 8) HEAD CAN INSERT <b>PART# HI221</b></p> <p>AVAILABLE IN 24'-1" LENGTH</p>
	9	 <p>(DETAIL # 9) SILL CAN <b>PART# S222</b></p> <p>AVAILABLE IN 24'-1" LENGTH</p>

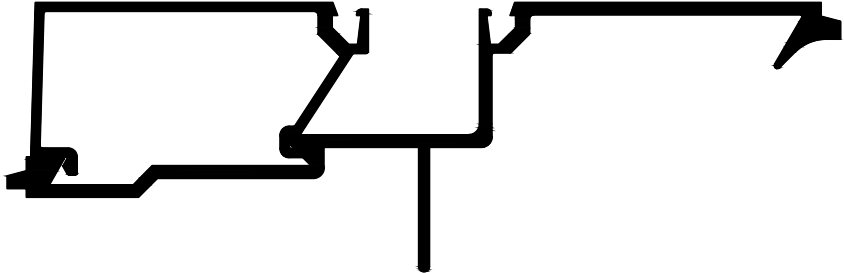





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FULL SIZE DETAILS	DETAIL NUMBER	QUARTER SIZE DETAILS
	<b>10</b>	 (DETAIL # 10) SILL CAN INSERT WITH STOP <b>PART# SI223/ST</b> AVAILABLE IN 24'-1" LENGTH
	<b>11</b>	 (DETAIL # 11) GLASS STOP FOR H153, S1223 <b>PART# HS153</b> AVAILABLE IN 24'-1" LENGTH
	<b>12</b>	 (DETAIL # 12) FLAT FILLER <b>PART# FF200</b> AVAILABLE IN 24'-1" LENGTH

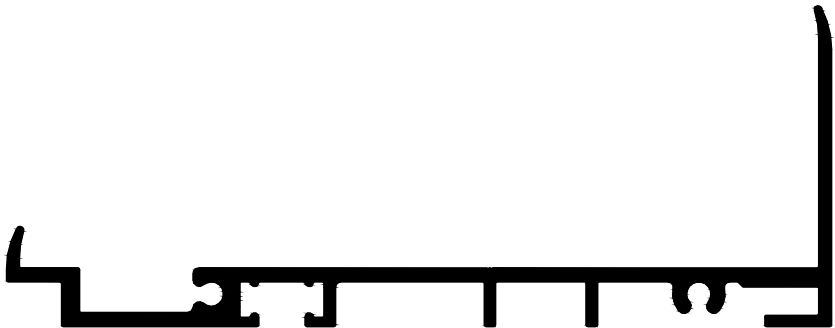

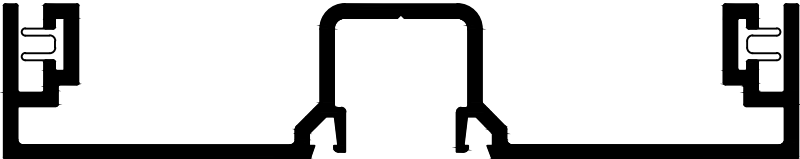

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FULL SIZE DETAILS	DETAIL NUMBER	QUARTER SIZE DETAILS
	<p><b>13</b></p>	 <p>(DETAIL # 13)</p> <p>ENCAPSULATED SILL FLASHING</p> <p><b>PART# SF200</b></p> <p>AVAILABLE IN 24'-1" LENGTH</p>
	<p><b>14</b></p>	 <p>(DETAIL # 14)</p> <p>POST WRAP OR SPECIAL CORNERS</p> <p><b>PART# PW450</b></p> <p>AVAILABLE IN 24'-1" LENGTH</p>

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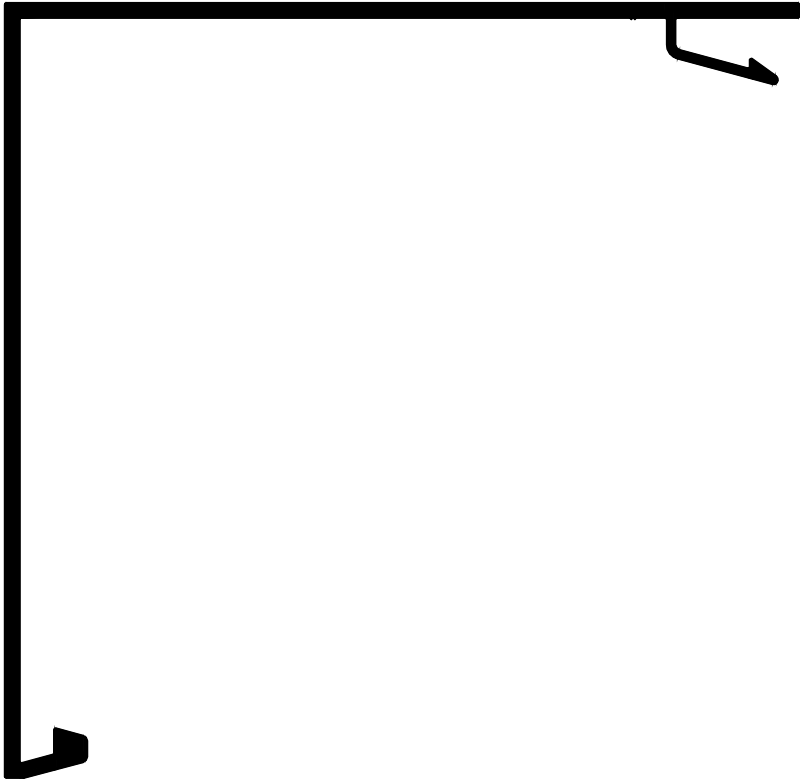
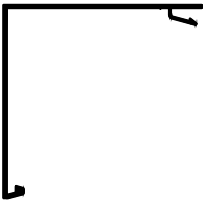


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FULL SIZE DETAILS	DETAIL NUMBER	QUARTER SIZE DETAILS
	<b>15</b>	 <p>(DETAIL # 15)</p> <p>CORNER POST BEAUTY CAP</p> <p><b>PART# CP450</b></p> <p>AVAILABLE IN 24'-1" LENGTH</p>

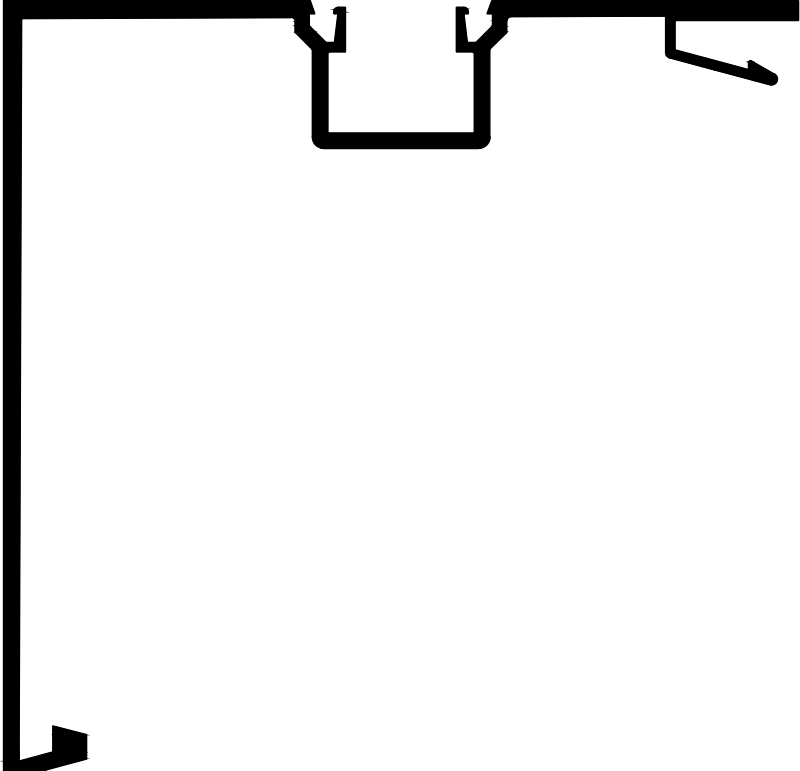
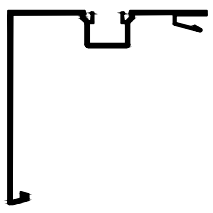
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FULL SIZE DETAILS	DETAIL NUMBER	QUARTER SIZE DETAILS
	<b>16</b>	 <p>(DETAIL # 16)</p> <p>SINGLE POCKET CORNER POST</p> <p><b>PART# CP151</b></p> <p>AVAILABLE IN 24'-1" LENGTH</p>

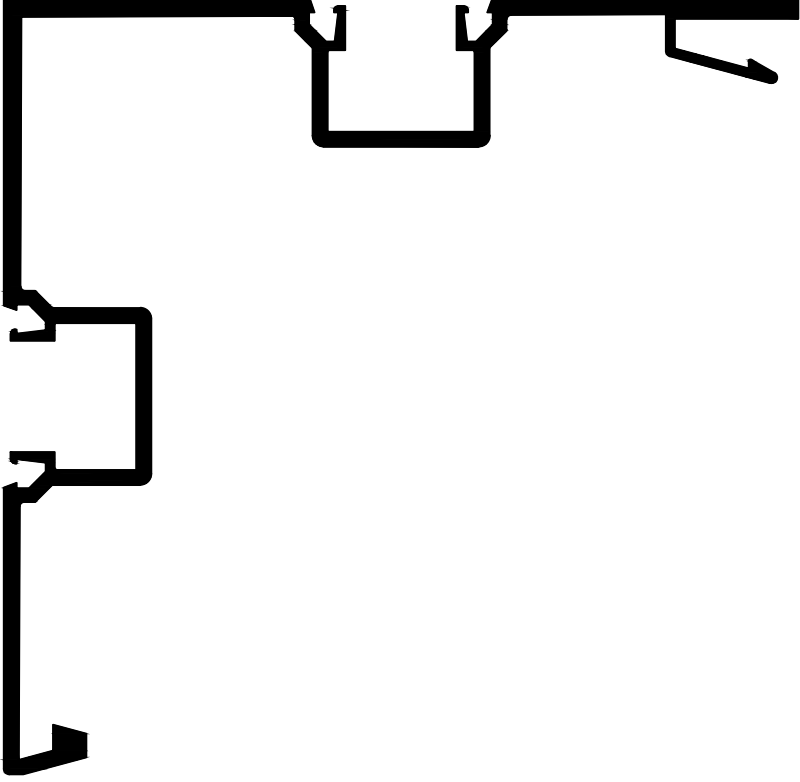
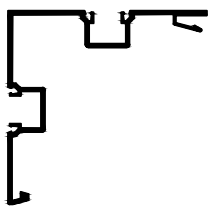
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FULL SIZE DETAILS	DETAIL NUMBER	QUARTER SIZE DETAILS
	<b>17</b>	 <p data-bbox="1230 777 1461 808">(DETAIL # 17)</p> <p data-bbox="1247 840 1445 892">DOUBLE POCKET CORNER POST</p> <p data-bbox="1242 1722 1453 1753"><b>PART# CP152</b></p> <p data-bbox="1258 1785 1437 1837">AVAILABLE IN 24'-1" LENGTH</p>

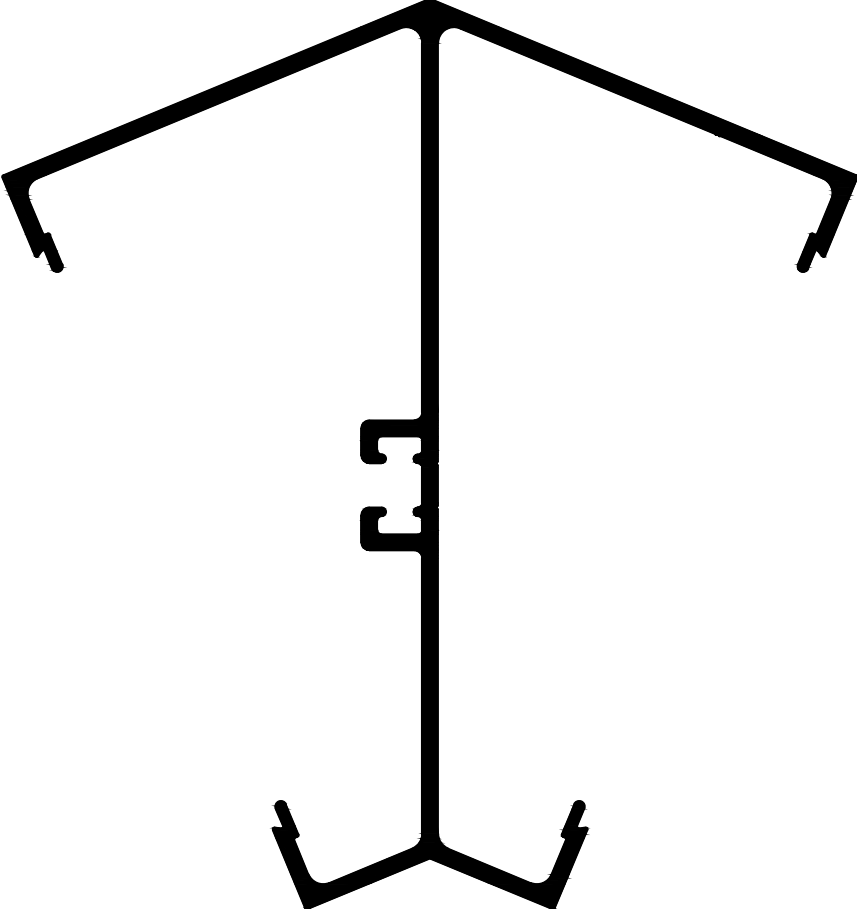
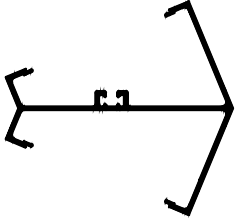
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FULL SIZE DETAILS	DETAIL NUMBER	QUARTER SIZE DETAILS
	<b>18</b>	 <p>(DETAIL # 18 135° POST</p> <p><b>PART# 135° POST</b></p> <p>AVAILABLE IN 24'-1" LENGTH</p>



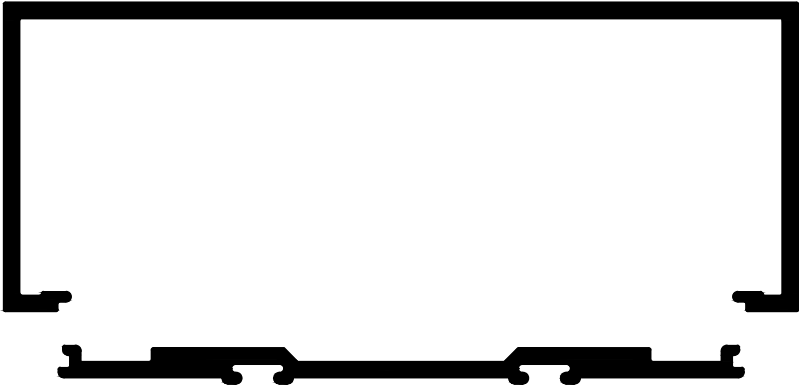

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FULL SIZE DETAILS	DETAIL NUMBER	QUARTER SIZE DETAILS
	<b>19</b>	 ( <b>DETAIL # 19</b> )  CENTER HUNG DOOR JAMB  <b>PART# J151</b>
		<b>AVAILABLE IN 24'-1" LENGTH</b>
	<b>20</b>	 ( <b>DETAIL # 20</b> )  CENTER HUNG DOOR HEADER  <b>PART# H150 / P400</b>
		<b>AVAILABLE IN 24'-3" LENGTH</b>

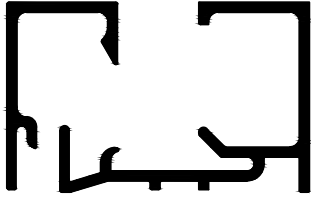

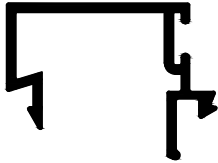

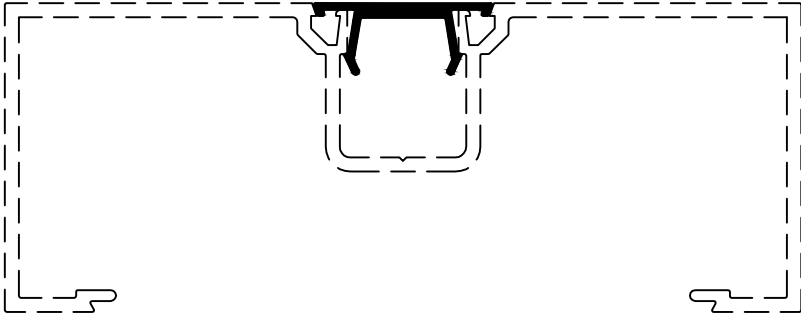

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THE OWNER, THE ARCHITECT AND THE INSTALLER ARE RESPONSIBLE FOR THE SELECTION OF  
THE PROPER SYSTEMS AND SIZES TO COMPLY WITH ALL APPLICABLE BUILDING AND SAFETY LAWS.

# CASCADE ALUMINUM, INC.

ENTRANCES, EXTRUSIONS & ANODIZING

## SERIES # 150 1 3/4" x 4 1/2" CENTER GLAZE

1" INSULATED GLASS SYSTEM FOR INTERIOR AND EXTERIOR GLAZING

FULL SIZE DETAILS	DETAIL NUMBER	QUARTER SIZE DETAILS
	<b>21</b>	 ( <b>DETAIL # 21</b> )  TRANSOM SASH INCLUDES CLIP  <b>PART# S15</b>  AVAILABLE IN 24'-1" LENGTH
	<b>22</b>	 ( <b>DETAIL # 22</b> )  DOOR STOP  <b>PART# S45</b>  AVAILABLE IN 21'-2" LENGTH
	<b>23</b>	 ( <b>DETAIL # 23</b> )  REGLET FILLER  <b>PART# P100</b>  AVAILABLE IN 24'-1" LENGTH

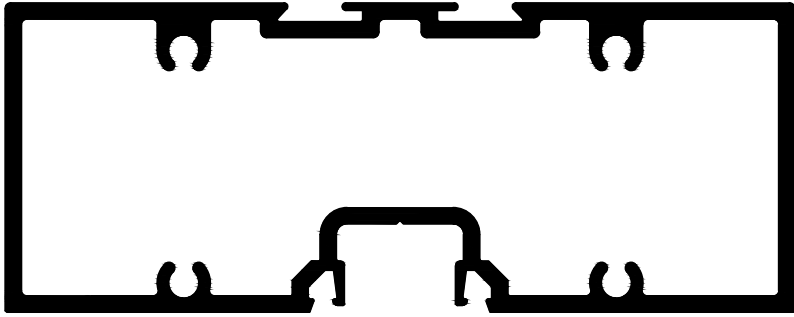

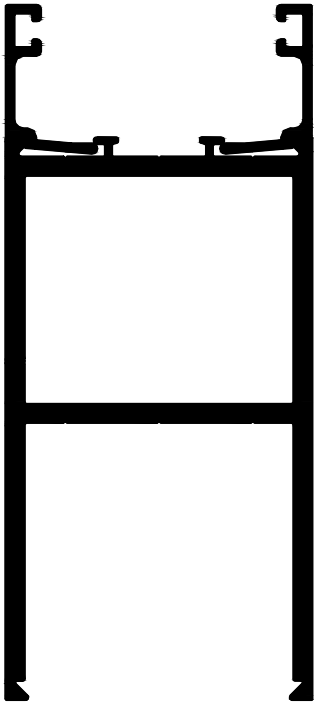
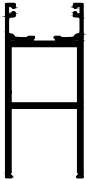
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FULL SIZE DETAILS	DETAIL NUMBER	QUARTER SIZE DETAILS
	<p><b>24</b></p>	 <p>(DETAIL # 24)</p> <p>TUBULAR DOOR HEADER</p> <p><b>PART# DH150</b></p> <hr/> <p>AVAILABLE IN 24'-3" LENGTH</p>
	<p><b>25</b></p>	 <p>(DETAIL # 25)</p> <p>3 3/4" BULKHEAD WITH STOP</p> <p><b>PART# BR802</b></p> <hr/> <p>AVAILABLE IN 21'-6" LENGTH</p>

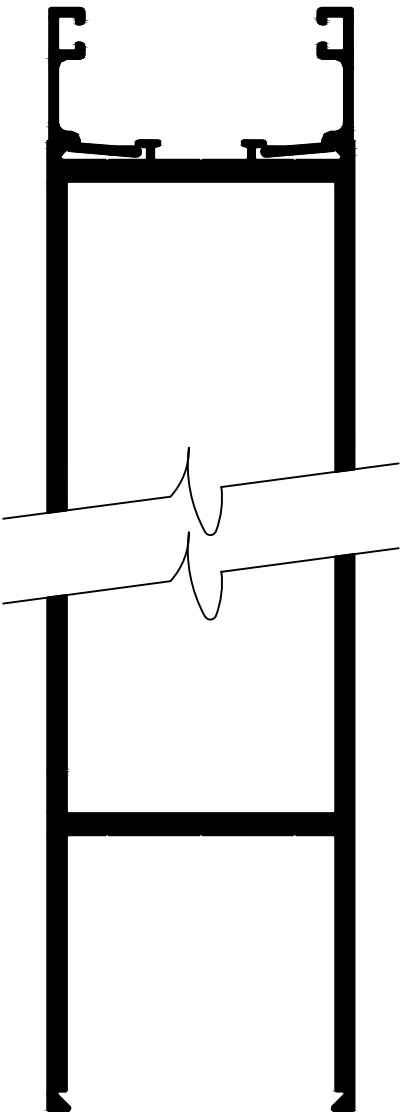
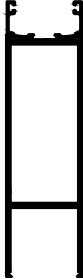
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FULL SIZE DETAILS	DETAIL NUMBER	QUARTER SIZE DETAILS
	<h3>26</h3>	 <p>(DETAIL # 26 )</p> <p>6 1/4" BULKHEAD WITH STOP</p> <p><b>PART# WSTR</b></p> <p>AVAILABLE IN 19'-8" LENGTH</p>
		<h3>27</h3>

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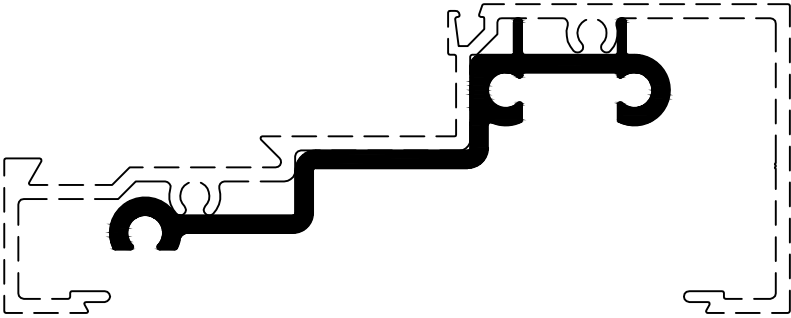



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FULL SIZE DETAILS	DETAIL NUMBER	QUARTER SIZE DETAILS
	<p><b>28</b></p>	<div style="text-align: center;">  <p>( <b>DETAIL # 28</b> )</p> <p>SG GLASS STOP FOR ALL BULKHEADS</p> <p><b>PART# SG-STOP</b></p> <p>AVAILABLE IN 18'-2" LENGTH</p> </div>
	<p><b>29</b></p>	<div style="text-align: center;">  <p>( <b>DETAIL # 29</b> )</p> <p>HORIZONTAL CLIP JOINT</p> <p><b>PART# HC100</b></p> <p>AVAILABLE IN 1 1/4" LENGTH</p> </div>

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